



1136 N. First Street  
Garland, TX 75040

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sales@tpitexas.com

## SPECIALIZING IN

- ▶ Sheet Metal Fabrication
- ▶ CNC Machining
- ▶ Prototype to Large Quantity Runs
- ▶ Steel, Stainless Steel, Aluminum, & Copper
- ▶ Plastics & Specialty Metals
- ▶ In-House Engineering
- ▶ New Part Development & Product Design
- ▶ Competitive Pricing
- ▶ Quick Turnarounds

## CAPABILITIES

- ▶ Laser Cutting
- ▶ Shearing
- ▶ Punching
- ▶ Forming
- ▶ Machining
- ▶ Welding (Mig/Tig/Spot).  
(Steel, Stainless Steel, Aluminum)
- ▶ Grinding/Sanding
- ▶ Powder Coating
- ▶ Assembly
- ▶ Silk Screening
- ▶ Decal Production

## SOFTWARE

- ▶ Solid Works
- ▶ Fabriwin
- ▶ MasterCam
- ▶ Enroute
- ▶ Trumpf Boost
- ▶ Job Boss (MRP)
- ▶ Camtek Fixture
- ▶ Sigma Bend
- ▶ Sectura Soft (Quoting)
- ▶ ERP

## CURRENT PRODUCT LINE

- ▶ Coin Operated Air/Water Machines
- ▶ Coin Operated Vacuums
- ▶ ATM Security Vaults/Enclosures
- ▶ Server Rack mounts
- ▶ Fire Safety Cabinets
- ▶ Electrical Brackets & Panels
- ▶ Coin Operated Laundry Security Products
- ▶ Inmate Back plates/Enclosures/Pedestals
- ▶ Custom Collection Safes





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## EQUIPMENT

### CNC TURRET PRESSES & LASERS

- (1) Trumpf 1030 Fiber Laser 3kW
- (1) Trumpf 2030 Fiber Laser 4kW
- (1) Trumpf 1030 Fiber Laser 6kW
- (1) Amada Coma – 50 Ton/Auto Index
- (4) Amada Pegas – 344 / Auto Index

### MACHINING

- (1) Multicam 5205 CNC Router
- (1) Leadwell V-40iT CNC 5 AXIS Mill
- (1) Fadal VMC 4020 CNC Vertical Mill
- (1) Doosan Vertical Mill
- (1) Haas VF-6 CNC Vertical Mill
- (2) Haas VF-3 CNC Vertical Mills
- (2) Haas Super Mini CNC Vertical Mills
- (1) Leadwell MV 40 CNC Vertical Mill
- (1) Leadwell V40 CNC Vertical Mill
- (1) Leadwell T-6 CNC Lathe
- (1) Haas ST-10 CNC Lathe
- (5) Bridgeport Manual Mills
- (4) Manual Lathes

### PRESS BRAKES

- Safan Darley E-Brake - 10' - 140 Ton
- Safan Darley E-Brake - 4' - 40 Ton
- Trumpf TruBend 3100 - 10' – 110 Ton
- Trumpf TruBend 7036 - 40" – 40 Ton
- Amada RG 50, 82" – 55 Ton
- Amada RG 35, 4' – 38.5 Ton
- Cincinnati - 12' – 230 Ton
- Promecam - 10' – 90 Ton
- Promecam - 8' – 75 Ton
- Richards Multiform Bender 3/8" x 8"

### PUNCH PRESSES/STAMPING

- Strippit – Single station – 30 Ton
- Verson – 12' Punch press – 135 Ton
- (2) Verson – Flange press – 90 Ton
- Federal – 60 Ton

### Q.C. EQUIPMENT

- Romer Abosolute Arm – 6 Axis
- Browne & Sharpe Electronic Height
- Gauge Calipers, Mics, Gauges,  
Surface Blocks, etc.

### SHEARS

- Cincinnati 1/4" x 10'

### WELDING

- (1) Fusion Arc 300L Weld Cell (Robotic)
- (8) Mig Welding bays
- (3) Spoolamatics Aluminum Welders
- (2) Tig Welding Bays

### MISC. EQUIPMENT

- (1) Hem H105 Automatic Band Saw
- (2) Automatic Mitre Band Saws
- Notchers
- Spot welders
- 36" Ramco Timesaver
- Plasma cutter
- Iron worker – 115 Ton
- Hardware inserting machines
- Norlock Metal Fastener
- Tapping machine
- Various drill presses
- Vinyl plotter decal machine

