



1136 N. First Street
Garland, TX 75040

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sales@tpitexas.com

SPECIALIZING IN

- ▶ Sheet Metal Fabrication
- ▶ CNC Machining
- ▶ Prototype to Large Quantity Runs
- ▶ Steel, Stainless Steel, Aluminum, & Copper
- ▶ Plastics & Specialty Metals
- ▶ In-House Engineering
- ▶ New Part Development & Product Design
- ▶ Competitive Pricing
- ▶ Quick Turnarounds

CAPABILITIES

- ▶ Laser Cutting
- ▶ Shearing
- ▶ Punching
- ▶ Forming
- ▶ Machining
- ▶ Welding (Mig/Tig/Spot).
(Steel, Stainless Steel, Aluminum)
- ▶ Grinding/Sanding
- ▶ Powder Coating
- ▶ Assembly
- ▶ Silk Screening
- ▶ Decal Production

SOFTWARE

- ▶ Solid Works
- ▶ Fabriwin
- ▶ MasterCam
- ▶ Enroute
- ▶ Trumpf Boost
- ▶ Job Boss (MRP)
- ▶ Camtek Fixture
- ▶ Sigma Bend
- ▶ Sectura Soft (Quoting)
- ▶ ERP

CURRENT PRODUCT LINE

- ▶ Coin Operated Air/Water Machines
- ▶ Coin Operated Vacuums
- ▶ ATM Security Vaults/Enclosures
- ▶ Server Rack mounts
- ▶ Fire Safety Cabinets
- ▶ Electrical Brackets & Panels
- ▶ Coin Operated Laundry Security Products
- ▶ Inmate Back plates/Enclosures/Pedestals
- ▶ Custom Collection Safes





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EQUIPMENT

CNC TURRET PRESSES & LASERS

- (1) Trumpf 1030 Fiber Laser 6kW
- (1) Trumpf 1030 Fiber Laser 3kW
- (1) Trumpf 2030 Fiber Laser 4kW
- (2) Amada Coma – 50 Ton/Auto Index
- (4) Amada Pegas – 344 / Auto Index

MACHINING

- (1) Okuma M560V
- (1) Multicam 5205 CNC Router
- (1) Leadwell V-40iT CNC 5 AXIS Mill
- (1) Fadal VMC 4020 CNC Vertical Mill
- (1) Doosan Vertical Mill
- (1) Haas VF-6 CNC Vertical Mill
- (2) Haas VF-3 CNC Vertical Mills
- (2) Haas Super Mini CNC Vertical Mills
- (1) Leadwell MV 40 CNC Vertical Mill
- (1) Leadwell V40 CNC Vertical Mill
- (1) Leadwell T-6 CNC Lathe
- (1) Haas ST-10 CNC Lathe
- (5) Bridgeport Manual Mills
- (4) Manual Lathes

PRESS BRAKES

Safan Darley E-Brake Mini Cell (Robotic)
4' - 40 Ton

Safan Darley E-Brake - 10' - 140 Ton

Safan Darley E-Brake - 4' - 40 Ton

Trumpf TruBend 3100 - 10' - 110 Ton

Trumpf TruBend 7036 - 40" - 40 Ton

Amada RG 50, 82" - 55 Ton

Amada RG 35, 4' - 38.5 Ton

Cincinnati - 12' - 230 Ton

Promecam - 10' - 90 Ton

Promecam - 8' - 75 Ton

Richards Multiform Bender 3/8" x 8"

PUNCH PRESSES/STAMPING

Strippit – Single station – 30 Ton

Verson – 12' Punch press – 135 Ton

(2) Verson – Flange press – 90 Ton

Federal – 60 Ton

Q.C. EQUIPMENT

Romer Abosolute Arm – 6 Axis

Browne & Sharpe Electronic Height

Gauge Calipers, Mics, Gauges,
Surface Blocks, etc.

SHEARS

Cincinnati 1/4" x 10'

WELDING

(1) Fusion Arc 300L Weld Cell (Robotic)

(8) Mig Welding bays

(3) Spoolamatics Aluminum Welders

(2) Tig Welding Bays

Spot welders

MISC. EQUIPMENT

(2) Hem H105 Automatic Band Saw

(2) Automatic Mitre Band Saws

(5) Hardware inserting machines

36" Timesaver abrasive finishing machine

Notchers

Plasma cutter

Iron worker – 115 Ton

Norlock Metal Fastener

Tapping machine

Various drill presses

Vinyl plotter decal machine