



1136 N. First Street | Garland, TX 75040
phone: 972.276.2901 | fax: 972.276.3451
sales@tpitexas.com

SPECIALIZING IN

Sheet Metal Fabrication
CNC Machining
Prototype to Large Quantity Runs
Steel, Aluminum, & Copper
Plastics & Specialty Metals
In-House Engineering
New Parts Development & Product Design
Competitive Pricing
Quick Turnarounds

CAPABILITIES

Laser Cutting
Shearing
Punching
Forming
Machining
Welding (Mig/Tig/Spot)
Grinding/Sanding
Powder Coating
Assembly
Silk Screening
Decal Production
Solid Works, Fabriwin, GibbsCam, MasterCam

CURRENT PRODUCT LINE

Coin Operated Air/Water Machines
Coin Operated Vacuums
ATM Security Vaults/Enclosures
Server Rack mounts
Fire Safety Cabinets
Electrical Brackets & Panels
Coin Operated Laundry Security Products
Inmate Back plates/Enclosures/
Pedestals
Custom Collection Safes

EQUIPMENT

SHEARS

Cincinnati 3/16" x 6'
A.F.M. 1/4" x 10'

CNC PUNCH PRESSES & LASERS

(1) Trumpf 1030 Fiber Laser
(1) Amada Coma – 50 Ton/Auto Index
(4) Amada Pegas – 344 / Auto Index

PRESS BRAKES

Trumpf TruBend 3100 - 10' – 110 Ton
Trumpf TruBend 7036 - 40" – 40 Ton
Amada RG 50, 82" – 55 Ton
Amada RG 35, 4' – 38.5 Ton
Cincinnati - 12' – 230 Ton
Komatsu - 8' – 55 Ton
Promecam - 10' – 90 Ton
Promecam - 8' – 75 Ton
Promecam - 6' – 50 Ton
Richards Multiform Bender 3/8" x 8" Verson – 12' – 135 Ton
Verson – 10' – 90 Ton
Verson – 4' – 25 Ton
Verson – 3' – 25 Ton

MACHINING

(1) Multicam 5205 CNC Router
(1) Leadwell V-40iT CNC 5 AXIS Mill
(1) Fadal VMC 4020 CNC Vertical Mill
(1) Haas VF-3 CNC Vertical Mills
(2) Haas Super Mini CNC Vertical Mills
(1) Leadwell MV 40 CNC Vertical Mill
(1) Leadwell V40 CNC Vertical Mill
(1) Leadwell TDC 510 CNC Vertical Mill
(1) Leadwell T-6 CNC Lathe
(1) Haas ST-10 CNC Lathe
(1) Hardinge CHNC 1 CNC Lathe
(5) Bridgeport Manual Mills
(4) Manual Lathes

WELDING

(4) Mig Welding bays
(1) Miller MR-2000 Robot Welder
(3) Spoolamatics
(2) Tig Welding Bays

Q.C. EQUIPMENT

Romer Abosolute Arm – 6 Axis
Browne & Sharpe Electronic Height Gauge Calipers, Mics, Gauges, Surface Blocks, etc.

PUNCH PRESSES

Amada SP-30 – 30 Ton
Strippit – single station – 30 Ton
(2) Verson – Flange press – 90 Ton
Federal – 60 Ton
L & J – 90 Ton
AIDA – 75 Ton
AIDA – 100 Ton
BLISS – 150 Ton D.C.

MISC. EQUIPMENT

(2) Automatic Mitre Band Saws
Notchers
Spot welders
36" Ramco Timesaver
Plasma cutter, bands saws, chop saws
Iron worker – 115 Ton
Hardware inserting machines
Norlock Metal Fastener
Tapping machine
Various drill presses
Vinyl plotter decal machine

