



1136 N. First Street
Garland, TX 75040

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sales@tpitexas.com

SPECIALIZING IN

- ▶ Sheet Metal Fabrication
- ▶ CNC Machining
- ▶ Prototype to Large Quantity Runs
- ▶ Steel, Stainless Steel, Aluminum, & Copper
- ▶ Plastics & Specialty Metals
- ▶ In-House Engineering
- ▶ New Part Development & Product Design
- ▶ Competitive Pricing
- ▶ Quick Turnarounds

CAPABILITIES

- ▶ Laser Cutting
- ▶ Shearing
- ▶ Punching
- ▶ Forming
- ▶ Machining
- ▶ Welding (Mig/Tig/Spot).
(Steel, Stainless Steel, Aluminum)
- ▶ Grinding/Sanding
- ▶ Powder Coating
- ▶ Assembly
- ▶ Silk Screening
- ▶ Decal Production

SOFTWARE

- ▶ Solid Works
- ▶ Fabriwin
- ▶ MasterCam
- ▶ Enroute
- ▶ Trumpf Boost
- ▶ Job Boss (MRP)
- ▶ Camtek Fixture
- ▶ Sigma Bend
- ▶ Paperless Parts (Quoting)
- ▶ ERP

CURRENT PRODUCT LINE

- ▶ Coin Operated Air/Water Machines
- ▶ Coin Operated Vacuums
- ▶ ATM Security Vaults/Enclosures
- ▶ Server Rack mounts
- ▶ Fire Safety Cabinets
- ▶ Electrical Brackets & Panels
- ▶ Coin Operated Laundry Security Products
- ▶ Inmate Back plates/Enclosures/Pedestals
- ▶ Custom Collection Safes





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EQUIPMENT

CNC TURRET PRESSES & LASERS

- (1) Trumpf Trumatic 1000: Punch/Laser combo
- (1) Trumpf 1030 Fiber Laser 6kW
- (1) Trumpf 2030 Fiber Laser 4kW
- (1) Trumpf 1030 Fiber Laser 3kW
- (2) Amada Coma – 50 Ton/Auto Index
- (4) Amada Pegas – 344 / Auto Index

MACHINING

- (1) Multicam 5205 CNC Router
- (1) Leadwell V-40iT CNC 5 AXIS Mill
- (1) Okuma Multus B250 turn/mill
- (1) Okuma M560V
- (1) Okuma M660V
- (1) Fadal VMC 4020 CNC Vertical Mill
- (1) Doosan Vertical Mill
- (1) Haas VF-6 CNC Vertical Mill
- (2) Haas VF-3 CNC Vertical Mills
- (2) Haas Super Mini CNC Vertical Mills
- (1) Leadwell MV 40 CNC Vertical Mill
- (1) Leadwell V40 CNC Vertical Mill
- (1) Leadwell T-6 CNC Lathe
- (1) Haas ST-10 CNC Lathe
- (5) Bridgeport Manual Mills
- (4) Manual Lathes

PRESS BRAKES & CNC FOLDERS

- Schroder Powerbend Pro 3200 x 3.0
- Safan Darley E-Brake Mini Cell (Robotic)
4' - 40 Ton
- Safan Darley E-Brake - 10' - 140 Ton
- Safan Darley E-Brake - 10' - 100 Ton
- Safan Darley E-Brake - 4' - 40 Ton
- Trumpf TruBend 3100 - 10' - 110 Ton
- Trumpf TruBend 7036 - 40" - 40 Ton
- Amada RG 50, 82" - 55 Ton
- Amada RG 35, 4' - 38.5 Ton
- Cincinnati - 12' - 230 Ton
- Promecam - 10' - 90 Ton
- Promecam - 8' - 75 Ton
- Richards Multiform Bender 3/8" x 8"

PUNCH PRESSES/STAMPING

- Strippit – Single station – 30 Ton
- Verson – 12' Punch press – 135 Ton
- (2) Verson – Flange press – 90 Ton
- Federal – 60 Ton

Q.C. EQUIPMENT

- Romer Abosolute Arm – 6 Axis
- Browne & Sharpe Electronic Height
Gauge Calipers, Mics, Gauges,
Surface Blocks, etc.

SHEARS

- Cincinnati 1/4" x 10'

WELDING

- (1) Fusion Arc 200 Weld Cell (Robotic)
- (1) Fusion Arc 300L Weld Cell (Robotic)
- (1) Hirebotics Cobot Welder
- (1) IPG Light Weld Laser Welder XC1500
- (8) Mig Welding bays
- (3) Spoolamatics Aluminum Welders
- (2) Tig Welding Bays
- Spot welders

MISC. EQUIPMENT

- (2) Hem H105 Automatic Band Saw
- (2) Automatic Mitre Band Saws
- (5) Hardware inserting machines
- 36" Timesaver abrasive finishing machine
- Notchers
- Plasma cutter
- Iron worker – 115 Ton
- Norlock Metal Fastener
- Tapping machine
- Various drill presses
- Vinyl plotter decal machine

COMING SOON

Q.C. EQUIPMENT

- Virtek LaserQC (Mar/Apr 2023)

CNC TURRET PRESSES & LASERS

- Amada EMK3612M2 (May/June 2023)

MISC. EQUIPMENT

- Timesaver 32 WRBW (Mar/Apr 2023)
- Bend-Tech Dragon A400 (Feb/Mar 2023)